



# OUR WORLD SPINS UP TO 1 MILLION REVOLUTIONS PER MINUTE.

It is universally accepted around the world, that the energy type of the 21st century will be electricity. Yet the issue is how they have done it. That is why we develop electrical drives having been created with complete new technologies the world has not seen yet. For applications unknown so far and for tomorrow's markets. And all we need is copper wire, electrical steels and creative thinking.

Go ahead and let us convince you on the following pages.



### DEVELOPMENT. DON'T REINVENT - RETHINK.

The nucleus of our success is research and development. It has turned us from a start-up into a medium sized company. At ATE we are specialized in developing electric motor drives for any difficult or challenging application. We can provide prototype units plus smaller production quantities. ATE engineers utilize the latest computer simulation tools to create our machine designs. We work in close

relationship with leading universities and other partners to develop inhouse software as needed plus in assistance with the implementation of new magnetic materials and technologies.

Highly efficient and innovative electrical machines are created by people with premium ideas, creativity and lots of experience.

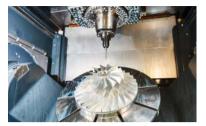
It is unlikely that you will find large production volumes being made in our factory. We are a true think tank of ideas about motors This can-do attitude of our employees makes us capable and ready to respond flexibly to your most demanding requirements. Sophisticated production processes such as vacuum casting and complete mechanical processing allows us to be very cost effective. At ATE the widely acclaimed German quality is maintained by our inspection procedures. All of our components (either purchased or made in-house) are subjected to stringent electrical and mechanical qualification testing and inspection before use in motor assemblies.

# APPLICATIONS. THE MOST EXCITING REVOLUTIONS WITH ATE.

You can find ATE motors in most places where the highest requirements of performance, quality and reliability have to be met and where extremely high speed and/or powerful torque motors are required.

At a time where electrical motors are being manufactured to higher efficiency standards (IE4 & IE5), eco-friendliness and sustainability; the fields of applications are expanding continuously. ATE considers themselves leaders in this effort to provide electrical machines that meet these new stand of efficiency.

Please visit us, as we are happy to demonstrate to you the wide range of possibilities of ATE drives and what we can offer.



MACHINE TOOL INDUSTRY



AIRCRAFT INDUSTRY



MEDICAL TECHNOLOGY



AUTOMOTIVE INDUSTRY



BOAT DRIVES



ENERGY RECOVERY



POSITIONING DRIVES



RENEWABLE ENERGY

#### PLEASE NOTE:

These are just a few of possible applications for ATE drives. Don't hesitate to ask ATE for any other solution.

#### INDUCTION MOTORS (AC)

The asynchronous motor is a highly sophisticated motor concept that is frequently given preference over other drive systems on account of its proven robust nature.

Stator diameter: 24 – 580 mm

Speed range: up to 300,000 rpm

Output: up to 500 kW

Continuous torque: up to 5,000 Nm



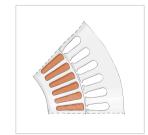
Stator encapsulated in cooling sleeve



Stator encapsulated



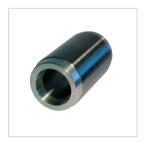
Stator resin varnished



Sectional drawing AC motor aluminum cast or copper barred or copper cast

- Low cost production
- Magnetless
- No speed sensor
- Robust

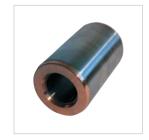
- No voltage protection module
- Field weakening easy
- Low losses at high speed because of field weakening



Aluminum rotor



Copper barred rotor



Copper cast rotor



Sectional drawing AC motor copper barred or copper cast



### 

The approximately reachable continuous power at water cooling can be calculated with below mentioned formula. The torque can be roughly calculated linearly to the iron length ( $L_{\text{FE}}$ ). The calculated values are just approximated values. For detailed torque and power values please contact one of ATE engineers.

Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
2 pole						
AC 24 / / 2	24,0	9	50	45,000	180,000	0,05
AC 30 / / 2	30,2	7,5	60	45,000	180,000	0,11
AC 40 / / 2	41,6	13	80	32,000	130,000	0,32
AC 48 / / 2	48,2	15	90	25,000	100,000	0,42
AC 54 / / 2	54,2	18	110	25,000	100,000	0,78
AC 60 / / 2	60,0	19	120	22,000	90,000	1,4
AC 70 / / 2	70,0	24	150	18,000	70,000	2,8
AC 83 / / 2	83,2	28	160	15,000	60,000	4,1
AC 90 / / 2	90,0	34	180	14,000	55,000	6,2
AC 106 / / 2	106,2	38	210	13,000	50,000	11
AC 120 / / 2	120,0	42	240	10,000	40,000	15
AC 135 / / 2	135,0	40	270	8,000	35,000	24
AC 140 / / 2	139,3	40	280	8,000	35,000	27



Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
4 pole						
AC 60 / / 4	60,2	19	150	12,000	70,000	2,1
AC 65 / / 4	65,0	18	160	12,000	70,000	3,0
AC 70 / / 4	70,3	25	175	12,000	70,000	4,8
AC 82 / / 4	82,5	34	200	10,000	60,000	8,5
AC 85 / / 4	85,0	39	210	10,000	55,000	9,2
AC 90 / / 4	90,0	42	225	10,000	55,000	11
AC 106 / / 4	106,5	46	265	7,500	45,000	25
AC 120 / / 4	120,0	47	300	7,000	40,000	34
AC 130 / / 4	130,0	60	325	5,500	33,000	54
AC 135 / / 4	135,0	60	325	5,500	33,000	60
AC 150 / / 4	150,0	56	375	5,000	30,000	96
AC 160 / / 4	160,0	78	400	5,000	28,000	127
AC 170 / / 4	170,0	78	425	5,000	28,000	169
AC 180 / / 4	180,0	75	450	5,000	25,000	209
AC 200 / / 4	200	85	500	4,000	22,000	286
AC 300 / / 4	300	110	750	2,500	15,000	1,047

Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)		
6 pole								
AC 106 / / 6	106,5	46	265	5,000	40,000	33		
AC 120 / / 6	120	58	300	5,000	36,000	50		
AC 140 / / 6	140	72	350	4,000	30,000	82		
AC 150 / / 6	150	77	375	3,000	27,000	114		
AC 170 / / 6	170	75	425	3,000	24,000	209		
AC 240 / / 6	240	120	600	2,000	16,000	573		
8 pole								
AC 160 / / 8	160	80	400	2,000	18,000	173		
AC 180 / / 8	180	90	450	1,500	16,000	285		
AC 200 / / 8	200	100	500	1,500	15,000	466		
AC 220 / / 8	220	110	550	1,300	13,000	577		
AC 240 / / 8	240	130	600	1,200	12,000	700		
AC 270 / / 8	270	140	675	1,000	10,000	1,130		
AC 300 / / 8	300	152	750	1,000	9,000	1,736		



### SYNCHRONOUS MOTORS (DC)

Since the permanent magnet is integrated into the synchronous motor, the motor's field need not be introduced into the motor via an external current source

(cf. asynchronous drive). This makes it possible to build drives with an high efficiency rating despite their small size. Synchronous motor technology yields fundamental

Stator diameter: 8 – 1,600 mm

Speed range: up to 1,000,000 rpm

Output: up to 500 kW
Continuous torque: up to 5,000 Nm



Stator encapsulated in cooling sleeve



Stator encapsulated



Stator resin varnished



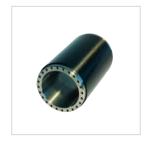
Sectional drawing DC motor with surface magnets (bread loaf)

advantages over the asynchronous motor in the form of more compact dimensions, higher efficiency and greater speed stability under load (such as for scanner operation).

- High power density
- Large shaft diameter
- Low inertia
- Solid magnet carrier
- High power factor
- Highest speed ranges



Permanent magnet rotor on sleeve



Permanent magnet rotor on magnet carrier



Permanent magnet rotor on shaft



Sectional drawing DC motor with surface magnets (arc)



#### SYNCHRONOUS MOTORS (DC)

## Dimensions (mm) Stator Rotor

The approximately reachable continuous power at water cooling can be calculated with below mentioned formula. The torque can be roughly calculated linearly to the iron length ( $L_{\text{FE}}$ ). The calculated values are just approximated values. For detailed torque and power values please contact one of ATE engineers.

Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
2 pole						
DC 21 / / 2	21,5	6,2	40	60,000	120,000	0,04
DC 25 / / 2	25,4	6,2	50	40,000	100,000	0,07
DC 33 / / 2	33	7,6	55	60,000	100,000	0,20
DC 37 / / 2	37	15,1	60	60,000	100,000	0,30
DC 41 / / 2	41,7	13	70	100,000	200,000	0,25
DC 48 / / 2	48,2	19	80	80,000	120,000	0,35
DC 70 / / 2	70,0	27	140	80,000	120,000	1,9
DC 83 / / 2	83,2	38	160	75,000	75,000	3,5



Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
4 pole						
DC 44 / / 4	44	21,2	90	40,000	60,000	1,0
DC 58 / / 4	58,5	29	110	30,000	60,000	3,7
DC 60 / / 4	60,2	23,6	120	30,000	60,000	4,3
DC 70 / / 4	70,3	31,5	150	20,000	40,000	7,5
DC 82 / / 4	82,5	40,6	160	20,000	40,000	12
DC 90 / / 4	90,0	50,4	220	20,000	50,000	22
DC 106 / / 4	106,5	55,4	260	15,000	40,000	50
DC 120 / / 4	120,0	63	300	10,000	30,000	75
DC 135 / / 4	135,0	68	330	10,000	30,000	105
DC 150/ / 4	150,0	76	375	8,000	25,000	150
DC 160 / / 4	160,0	95,8	400	8,000	25,000	184
DC 170 / / 4	170,0	95,8	425	4,000	25,000	263
DC 200 / / 4	200,0	114,6	500	4,000	20,000	383

Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
6 pole						
DC 106 / / 6	106,5	54,2	265	10,000	30,000	68
DC 120 / / 6	120	67	300	8,000	25,000	100
DC 150 / / 6	150	90	375	6,000	17,000	215
DC 170 / / 6	170	107	425	4,000	14,000	320
DC 190 / / 6	190	114	475	3,000	13,000	420
DC 240 / / 6	240	157,6	600	3,000	8,000	980
8 pole						
DC 135 / / 8	135	79	330	2,000	15,000	165
DC 160 / / 8	160	96	400	4,000	15,000	270
DC 180 / / 8	180	117,4	450	3,000	12,000	393
DC 200 / / 8	200	127,4	500	2,000	10,000	550
DC 240 / / 8	240	160,2	600	1,500	7,000	975

#### TORQUE-MOTORS (MS)

Do you also look for higher torque? Then talk to us. High pole torque motors (Direct Drives) from ATE offers various custom tailored solutions. ATE already realized motors with stator outside diameters from 21 – 900 mm and torque range up to 5,000 Nm.

Stator diameter: 21 – 900 mm Number of poles: up to 132

Speed range: up to 100,000 rpm Continuous torque: up to 5,000 Nm

- High power density
- Large shaft diameter
- Low inertia
- Solid magnet carrier
- High power factor



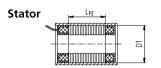
Stator MS 210/70/38 encapsulated in cooling sleeve

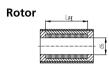


Rotor MS 210/70/38 on magnet carrier



Sectional drawing MS motor with surface magnets and single tooth winding (internal rotor)





The approximately reachable continuous power at water cooling can be calculated with below mentioned formula. The torque can be roughly calculated linearly to the iron length (L<sub>FE</sub>). The calculated values are just approximated values. For detailed torque and power values please contact one of ATE engineers.

These types are just a combendium of the entire range. You can find other types and sizes on our website or you just contact ATE directly.

Type D1/L <sub>FE</sub> / number of poles	D1 (mm)	d6 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
8 pole						
MS 30 / / 8	30	12	60	1,000	6,000	0,26
MS 35 / / 8	35	16	70	1,000	6,000	0,70
MS 60 / / 8	60	32	100	1,000	6,000	4,6
MS 80 / / 8	80	45	160	1,000	6,000	18
10 pole						
MS 90 / / 10	90	44	150	1,000	4,800	20
MS 120 / / 10	120	60	200	1,000	4,800	41
14 pole						
MS 54 / / 14	54	25	100	750	3,400	4,0
MS 60 / / 14	60	32	120	750	3,400	5,0
MS 70 / / 14	70	40	140	750	3,400	7,0
MS 80 / / 14	80	46	160	750	3,400	25
MS 90 / / 14	90	52	200	750	3,400	40
22 pole						
MS 60 / / 22	60	38	120	600	2,200	7,0
MS 100 / / 22	100	52	200	600	2,200	60
MS 140 / / 22	140	65	280	600	2,200	200
MS 175 / / 22	175	90	350	600	2,200	380
44 pole						
MS 210 / / 44	210	140	420	400	1,100	840
MS 250 / / 44	250	150	500	400	1,100	1,500
66 pole						
MS 290 / / 66	290	200	580	200	700	2,400
MS 340 / / 66	340	240	680	200	700	4,200
MS 360 / / 66	360	265	720	200	700	5,470
88 pole						
MS 450 / / 88	450	345	900	100	550	10,680
MS 530 / / 88	530	420	900	100	550	16,320
MS 800 / / 88	800	620	1,200	100	550	40,000
132 pole						
MS 760	760	650	1,200	50	350	58,000

#### TORQUE-MOTORS (AL)

External rotor drives mainly are used for applications which requires high shaft stiffness.

- High short time torque
- Potentially advantages for the design

Stator diameter: 60 – 900 mm Number of poles: up to 66

Speed range: up to 2,500 rpm Continuous torque: up to 5,000 Nm



Stator AL 200/15/44 encapsulated on cooling sleeve

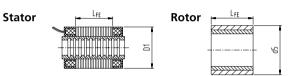


Rotor AL 200/15/44



Sectional drawing AL motor with surface magnets and single tooth winding (external rotor)

#### Dimensions (mm)



The approximately reachable continuous power at water cooling can be calculated with below mentioned formula. The torque can be roughly calculated linearly to the iron length ( $L_{\text{FE}}$ ). The calculated values are just approximated values. For detailed torque and power values please contact one of ATE engineers.

Type D1 / L <sub>FE</sub> / number of poles	D1 (mm)	d5 (mm)	Length L <sub>FE</sub> max. (mm)	Rated speed (rpm)	Max. speed (rpm)	Rated torque (Nm) related to L <sub>FE</sub> max. (mm)
14 pole						
AL 47 / / 14	34	47	60	500	3,000	2,0
16 pole						
AL 450 / / 16	390	450	200	500	2,500	1000
22 pole						
AL 60 / / 22	52	60	100	500	2,000	4,0
44 pole						
AL 160 / / 44	138	160	250	500	2,000	160
AL 200 / / 44	179,0	200	400	500	2,000	770
AL 270 / / 44	238	270	500	500	1,800	2,140
66 pole						
AL 435 / / 66	410	435	600	200	800	6,580
88 pole						
AL 555 / / 88	529	555	800	100	500	15,000

Higher speed and torque to be inquired

## SYNCHRONOUS MOTORS WITH INTERIOR PERMANENT MAGNETS (FS)

Field weakening synchronuos motors offers a long field weakening range with constant high power density.

Stator diameter: 95 – 640 mm

Speed range: up to 30,000 rpm

Output: up to 400 kW

Continuous torque: up to 2,400 Nm



Stator resin varnished



Stator encapsulated in cooling sleeve

- W/O Choke
- Big field weakening range
- High inductivity
- High speed range with constant power
- Low magnet volumina
- Low rotor losses (laminated)
- © Efficiency optimized parameter possible
- High power factor



Sectional drawing FS motor with interior permanent magnets and reluctance torque use

## SYNCHRONOUS MOTORS WITH FIELD WEAKENING (RL)

Field weakening synchronuos motors as a reluctance motor are cost effective solutions for applications which requires lower torque density.

Stator diameter: 95 – 640 mm

Speed range: up to 30,000 rpm

Output: up to 400 kW

Continuous torque: up to 2,400 Nm

- Synchronous Speed
- Magnetless
- Low cost design
- Field weakening
- High inductivity
- Low rotor losses



FS/RL rotor on magnet carrier



FS/RL rotor on shaft



Sectional drawing RL motor with reluctance torque use, no magnets required



#### COMPLETE DRIVES

In closed partnership with the customer, ATE develops, designs and manufacturs also complete motor sytems. At the beginning it has to be discussed and investigated whether ATE can realize the customers technical demands.



Motor for medical application



Traction motor



Water pump automotive industry

#### MICRO DRIVES

The importance of mini motors becomes more and more in the industrial world. Also here ATE is your competent partner. The ATE range covers motors from stator outside diameter of 8 mm. Different sizes and versions are available depending on customers demand. Moreover the rotors can be offered in various, custom tailored designs.

- Drilling, grinding and engraving spindles
- Micro machining (watch industry and medical equipment)
- PCB machining
- Micro gas turbines
- Miniature compressors
- Atomizers

Stator diameter: 8 – 21 mm

Speed range: up to 1,000,000 rpm



Stator for micro gas turbine



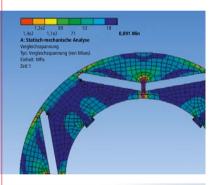
Stator for micro processing spindle



Rotor for micro processing spindle



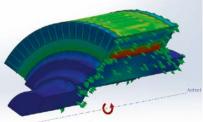
#### ENGINEERING

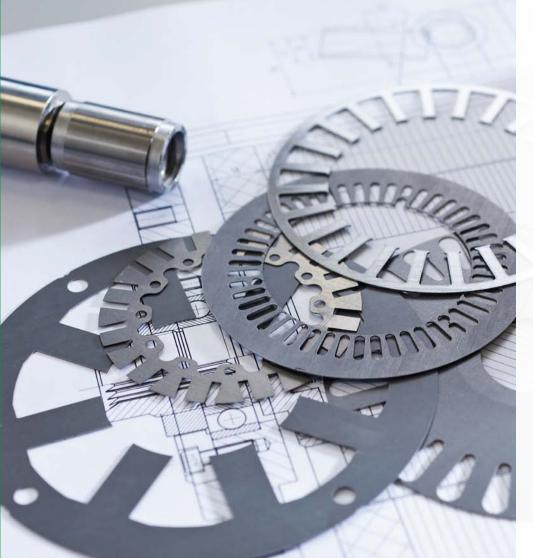


As a competent partner for customtailored drive solutions, ATE offers innovative product solutions. Due to the longtime experience and Knowhow you will be supervised with our possibilities by our engineers from the beginning of your idea until to the final product.

Highest priority of ATE is the development of an optimal solution for the requirements of an always contented customer.

Quality means for ATE: To recognize the requirements of our customer and to find solutions under consideration of the agreements. We offer our knowledge and our skills in a closed partnership. With high professional competence and major personal responsibility we contribute to the longtime and sustainable success of our customers.





- Usage of the most suitable motor topologie for an ideal drive system
- © Electro magnetic consideration
- Stability calculations
- Production development
- Production of prototypes up to serial quantity in reasonable quantities
- Assistances during start-up operation
- Power measurements in the ATE test laboratory or on customer side



Brandenburger Straße 10 D-88299 Leutkirch im Allgäu Germany

Tel. +49 7561 98248-0 Fax +49 7561 98248-22 E-Mail info@ate-system.de

www.ate-system.de

